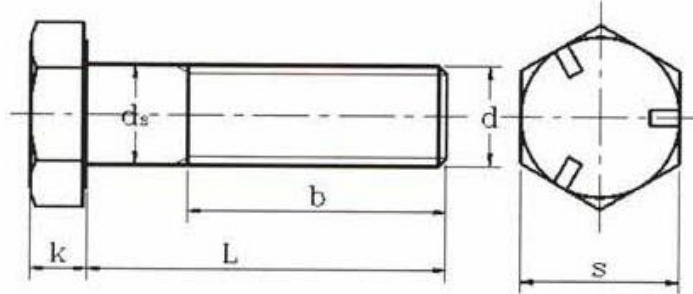




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BS 4395-1969 HEXAGON HEAD BOLT



d		M12	M16	M20	M22	M24	M27	M30	M36
P		1.75	2.0	2.5	2.5	3.0	3.0	3.5	4.0
k	max	8.45	10.45	13.90	14.90	15.90	17.90	20.05	24.05
	min	7.55	9.55	12.10	13.10	14.10	16.10	17.95	21.95
s	max	22	27	32	36	41	46	50	60
	min	21.16	26.16	31.00	35.00	40.00	45.00	49.00	58.80
ds	max	12.70	16.70	20.84	22.84	24.84	27.84	30.84	37.0
	min	11.30	15.30	19.16	21.16	23.16	26.16	29.16	35.0

$$V=0.87s^2k+0.7854D_0^2L-0.000728s^3$$

All dimensions in mm